



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3393-041
Job Sheet 178321



Part No: D3393-041

Job Qty: 6 ea

Part Name: Battery Lock



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3393 REV A IPP Rev:A New Issue 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/11/18	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	6 pcs		6/11/18	0.00	1.72	Small Fab-3		
110	Large Fab	6 pcs		6/11/18	0.00	0.63	Large Fab 1		
120	QC	6 pcs		6/11/18	0.00	0.00	QC9		
130	Small Fab	6 pcs		6/11/18	0.00	1.72	Small Fab-3		
140	QC	6 pcs		6/11/18	0.00	0.00	QC5		
150	Packaging	6 pcs		6/11/18	0.00	0.00	Packaging3-1		
160	QC21-SA	6 Ea		6/11/18	0.00	0.00	QC21		

Part Op 100 - ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT 1-Open D3393-1 lock package. Keep keys, lock body, Descriptions: lock body nut, flat cam and lock barrel. Discard the rest. Identify as D3369-5 3-Assemble D3393-041 as per Dwg D3393. Insert lock body and fasten
110 - Tack Weld lock shaft to flat cam of a Max 1/8" Long QtyPart Number Description Batch A/RN/A SS
Rod M136585
130 - Apply Crazy Glue to cap and press into Body 9567K21 Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16WC	Washer	12 Ea (2 ea)	90-Start up Operation	SD 5018953
9567K21	Polyethelene Cap	12 Ea (2 ea)	90-Start up Operation	SD 5019013
D2728-7	Dart Logo Label	6 (1 ea)	90-Start up Operation	SD F133594
D3369-5	Spacer	6 Ea (1 ea)	90-Start up Operation	SD 8077716
D3373-1	Cam Lock	6 Ea (1 ea)	90-Start up Operation	SD 5017611
D3393-1	Battery Lock Casing	6 Ea (1 ea)	90-Start up Operation	SD 5019476
D3393-3	Cam Lock Shaft	6 Ea (1 ea)	130-Small Fab	

03819

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16WC	12	1,105	0
	9567K21	12	87	0
	D2728-7	6	0	0
	D3369-5	6	29	0
	D3373-1	6	21	0
	D3393-1	6	6	0
130-Small Fab	D3393-3	6	18	0
Part Specifications				
Specifications could not be found.				

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Container No: S080519



Part: D3393-041

Job No: 178321

Serial No/Batch: S080519

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 06/12/18